according to Regulation (EC) No 1907/2006

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

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CAS No: 25068-38-6 603-074-00-8 Index No: EC No: 500-033-5

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Epoxy resin products, solvent-free, sensitising

Uses advised against

Any non-intended use.

1.3. Details of the supplier of the safety data sheet

Hepf GmbH Company name: Dorf 69 Street:

Place: A-6342 Niederndorf Telephone: +43 5373 570033 info@hepf.at e-mail: Contact person: Stefan Thaler

e-mail: Stefan.Thaler@hepf.at

Internet: www.hepf.at

Dr. Gans-Eichler e-mail: info@tge-consult.de Responsible Department: Tel.: +49(0)251/394868-69 Chemieberatung GmbH

Raesfeldstr. 22 www.tge-consult.de

D-48149 Münster

Vergiftungsinformationszentrale (VIZ) Wien: +43 (0) 1 406 43 43 1.4. Emergency telephone

number:

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Hazard categories:

Serious eye damage/eye irritation: Eye Irrit. 2

Skin corrosion/irritation: Skin Irrit. 2

Respiratory or skin sensitisation: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 2

Hazard Statements:

Causes serious eve irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Toxic to aquatic life with long lasting effects.

2.2. Label elements

Regulation (EC) No. 1272/2008

Signal word: Warning

Pictograms:





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Hazard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.
P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

P501 Dispose of contents/container to local/regional/national/international regulations.

Special labelling of certain mixtures

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.1. Substances

Hazardous components

CAS No	Chemical name				
	EC No Index No REACH		REACH No		
	Classification according to Regulation (EC) No. 1272/2008 [CLP]				
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700)				
	500-033-5 603-074-00-8				
	Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H319 H315 H317 H411				

Full text of H and EUH statements: see section 16.

Further Information

Product does not contain listed SVHC substances > 0,1 % according to Regulation (EC) No. 1907/2006 Article 59 (REACH)

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Take off contaminated clothing and wash it before reuse.

After inhalation

In case of accident by inhalation: remove casualty to fresh air and keep at rest. In all cases of doubt, or when symptoms persist, seek medical advice.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing. In case of skin irritation, consult a physician.

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After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion

Rinse mouth thoroughly with water. Let water be drunken in little sips (dilution effect). Do NOT induce vomiting. In all cases of doubt, or when symptoms persist, seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam. Carbon dioxide (CO2). Extinguishing powder. In case of major fire and large quantities: Water spray jet. Water mist.

Unsuitable extinguishing media

High power water jet

5.2. Special hazards arising from the substance or mixture

Can be released in case of fire: Carbon monoxide Carbon dioxide (CO2) Phenols. aldehydes. acid.

5.3. Advice for firefighters

In case of fire and/or explosion do not breathe fumes. In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

Co-ordinate fire-fighting measures to the fire surroundings.

Use water spray jet to protect personnel and to cool endangered containers.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment (refer to section 8).

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers). Do not allow to enter into soil/subsoil. If required, notify relevant authorities according to all applicable regulations.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).

Treat the recovered material as prescribed in the section on waste disposal.

Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Safe handling: see section 7 Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Wear suitable protective clothing. (See section 8.)

Do not breathe gas/vapour/aerosol. Avoid contact with skin, eyes and clothes.

Advice on protection against fire and explosion

Usual measures for fire prevention.

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Further information on handling

Advices on general occupational hygiene: See section 8.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Only use containers specifically approved for the substance/product. Protect against direct sunlight.

Hints on joint storage

Do not store together with: Explosives. Oxidizing solids. Oxidizing liquids. Radioactive substances. Infectious substances. Food and animal feedingstuff.

Further information on storage conditions

Recommended storage temperature: 21°C

Protect against: Light. UV-radiation/sunlight. heat. moisture.

7.3. Specific end use(s)

See section 1.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Additional advice on limit values

To date, no national critical limit values exist.

8.2. Exposure controls







Appropriate engineering controls

Provide adequate ventilation.

Protective and hygiene measures

When using do not eat, drink or smoke.

Eye/face protection

Wear safety glasses; chemical goggles (if splashing is possible). DIN EN 166

Hand protection

In case of prolonged or frequently repeated skin contact:

Wear suitable gloves.

Suitable material:

FKM (fluororubber). - Thickness of glove material: 0,4 mm

Breakthrough time >= 8 h

Butyl rubber. - Thickness of glove material: 0,5 mm

Breakthrough time >= 8 h

CR (polychloroprenes, Chloroprene rubber). - Thickness of glove material: 0,5 mm

Breakthrough time >= 8 h

NBR (Nitrile rubber). - Thickness of glove material: 0,35 mm

Breakthrough time >= 8 h

PVC (Polyvinyl chloride). - Thickness of glove material: 0,5 mm

Breakthrough time >= 8 h

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Before using check leak tightness / impermeability. In the case of wanting to use the gloves again, clean them before taking off and air them well.

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Skin protection

Suitable protective clothing: Lab apron.

Minimum standard for preventive measures while handling with working materials are specified in the TRGS

Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required.

Respiratory protection necessary at:

- -exceeding exposure limit values
- -insufficient ventilation and aerosol or mist formation

Suitable respiratory protective equipment: particulates filter device (DIN EN 143). Type: P1-3

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190).

Environmental exposure controls

No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: liquid
Colour: light yellow
Odour: characteristic

pH-Value: No information available.

Changes in the physical state

Melting point:

Initial boiling point and boiling range:

Sublimation point:

No information available.

Flash point:

264 - 268 °C

Sustaining combustion: No data available

Flammability

Solid: No information available.

Gas: No information available.

Explosive properties

none

Lower explosion limits:

Upper explosion limits:

No information available.

No information available.

No information available.

Auto-ignition temperature

Solid: No information available.
Gas: No information available.
Decomposition temperature: No information available.

Oxidizing properties

none

Vapour pressure:

Vapour pressure:

No information available.

No information available.

according to Regulation (EC) No 1907/2006

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Density (at 25 °C):

Bulk density:

No information available.

Water solubility:

No information available.

Solubility in other solvents

No information available.

No information available. Partition coefficient: Viscosity / dynamic: No information available. No information available. Viscosity / kinematic: Flow time: No information available. No information available. Vapour density: No information available. Evaporation rate: Solvent separation test: No information available. Solvent content: No information available.

9.2. Other information

Solid content:

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No information available.

10.4. Conditions to avoid

Protect against: UV-radiation/sunlight. heat.

10.5. Incompatible materials

Materials to avoid: Oxidizing agents, strong. Reducing agents, strong.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicocinetics, metabolism and distribution

No information available.

Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name							
	Exposure route	Dose	Species	Source	Method			
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700)							
	oral	LD50 >2000 mg/kg	Rat (OECD 420)	ECHA Dossier				
	dermal	LD50 >2000 mg/kg	Rat (OECD 402)	ECHA Dossier				

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Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

Contains epoxy constituents. May produce an allergic reaction. May cause an allergic skin reaction. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700))

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

The product has not been tested.

CAS No	Chemical name						
	Aquatic toxicity	Dose		[h] [d]	Species	Source	Method
25068-38-6 reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number					(number average molecu	lar weight <= 700)	
	Acute fish toxicity LC50 1,2 mg/l			96 h	Oncorhynchus mykiss	ECHA Dossier	
	Acute algae toxicity	ErC50	9,4 mg/l		Scenedesmus capricornutum	ECHA Dossier	
	Acute crustacea toxicity	EC50 mg/l	1,1-2,8		Daphnia magna (OECD 202)	ECHA Dossier	
	Crustacea toxicity	NOEC	0,3 mg/l		Daphnia magna (OECD 211)	ECHA Dossier	

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name							
	Method	Value	d	Source				
	Evaluation							
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700)							
	OECD 301F / ISO 9408 / EEC 92/69 annex V, C.4-D 82% 28 ECHA Dossier							
	Easily biodegradable (concerning to the criteria of the OECD)							

12.3. Bioaccumulative potential

No indication of bioaccumulation potential.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700)	>=2,918

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

No information available.

according to Regulation (EC) No 1907/2006

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Dispose of waste according to applicable legislation. Consult the local waste disposal expert about waste disposal. Non-contaminated packages may be recycled. The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process. Control report for waste code/ waste marking according to EAKV:

Waste disposal number of waste from residues/unused products

160305 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; organic wastes containing hazardous substances; hazardous waste

Waste disposal number of used product

160305 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; organic wastes containing hazardous substances; hazardous waste

Waste disposal number of contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number

average molecular weight <= 700))

14.3. Transport hazard class(es):914.4. Packing group:IIIHazard label:9



Classification code: M6

Special Provisions: 274 335 375 601

Limited quantity: 5 L
Excepted quantity: E1
Transport category: 3
Hazard No: 90
Tunnel restriction code: -

Inland waterways transport (ADN)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number

average molecular weight <= 700))

14.3. Transport hazard class(es):914.4. Packing group:IIIHazard label:9

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Classification code: M6

Special Provisions: 274 335 375 601

Limited quantity: 5 L Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number

average molecular weight <= 700))

14.3. Transport hazard class(es):

14.4. Packing group:IIIHazard label:9



9

Special Provisions: 274, 335, 969

Limited quantity: 5 L
Excepted quantity: E1
EmS: F-A, S-F

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number

average molecular weight <= 700))

14.3. Transport hazard class(es): 9

14.4. Packing group:
Hazard label: 9



Special Provisions: A97 A158 A197

Limited quantity Passenger: 30 kg G
Passenger LQ: Y964
Excepted quantity: E1

IATA-packing instructions - Passenger:964IATA-max. quantity - Passenger:450 LIATA-packing instructions - Cargo:964IATA-max. quantity - Cargo:450 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: yes



Danger releasing substance: reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number

average molecular weight <= 700)

according to Regulation (EC) No 1907/2006

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14.6. Special precautions for user

Safe handling: see section 7

Personal protection equipment: see section 8

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not relevant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2010/75/EU (VOC): not determined 2004/42/EC (VOC): not determined

Information according to 2012/18/EU E2 Hazardous to the Aquatic Environment

(SEVESO III):

Additional information

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

REACH 1907/2006 Appendix XVII, No (mixture): 3

National regulatory information

Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile

work protection guideline' (94/33/EC).

Water contaminating class (D): 2 - clearly water contaminating

15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out:

SECTION 16: Other information

Changes

Rev. 1.0; Initial release: 31.10.2018

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route

CAS Chemical Abstracts Service DNEL: Derived No Effect Level

IARC: INTERNATIONAL AGENCY FOR RESEARCH ON CANCER

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

GHS: Globally Harmonized System of Classification and Labelling of Chemicals GefStoffV: Gefahrstoffverordnung (Ordinance on Hazardous Substances, Germany)

LOAEL: Lowest observed adverse effect level

LOAEC: Lowest observed adverse effect concentration

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

NOAEL: No observed adverse effect level NOAEC: No observed adverse effect level

NTP: National Toxicology Program

N/A: not applicable

OSHA: Occupational Safety and Health Administration

PNEC: predicted no effect concentration PBT: Persistent bioaccumulative toxic

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de

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fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

SARA: Superfund Amendments and Reauthorization Act

SVHC: substance of very high concern TRGS Technische Regeln fuerGefahrstoffe TSCA: Toxic Substances Control Act VOC: Volatile Organic Compounds

VwVwS: Verwaltungsvorschrift wassergefaehrdender Stoffe

WGK: Wassergefaehrdungsklasse

Relevant H and EUH statements (number and full text)

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

EUH205 Contains epoxy constituents. May produce an allergic reaction.

Further Information

Classification according EC regulation 1272/2008 (CLP): - Classification procedure:

Health hazards: Calculation method.

Environmental hazards: Calculation method.

Physical hazards: On basis of test data and / or calculated and / or estimated.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.